



**kadra**  
access engineering

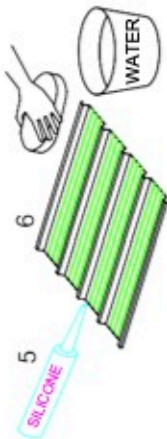
**TECHNICAL NOTES:**

1. PROTECT SHEETS FROM SUN AND RAIN
2. INSTALL SHEETS WITH UV PROTECTION OUTWARDS
3. DON'T WALK ON PC SHEETS
4. DON'T WALK DIRECTLY ON THE PANELS DURING BOTH INSTALLATION AND MAINTENANCE. TO ACCESS THE ROOF USING SUITABLE RUNWAYS.



POLYCARBONATE CAN BE DAMAGED BY SOME CHEMICAL PRODUCTS, SO:

5. USE ONLY NEUTRAL SILICONE
6. FOR CLEANING USE ONLY WATER AND NEUTRAL DETERGENT

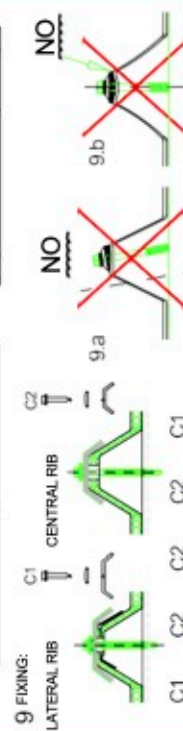


SHEETS ARE PRODUCED ON THE REQUIRED LENGTH WITH THERMOSEALED HEADS



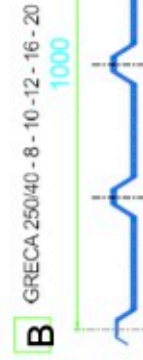
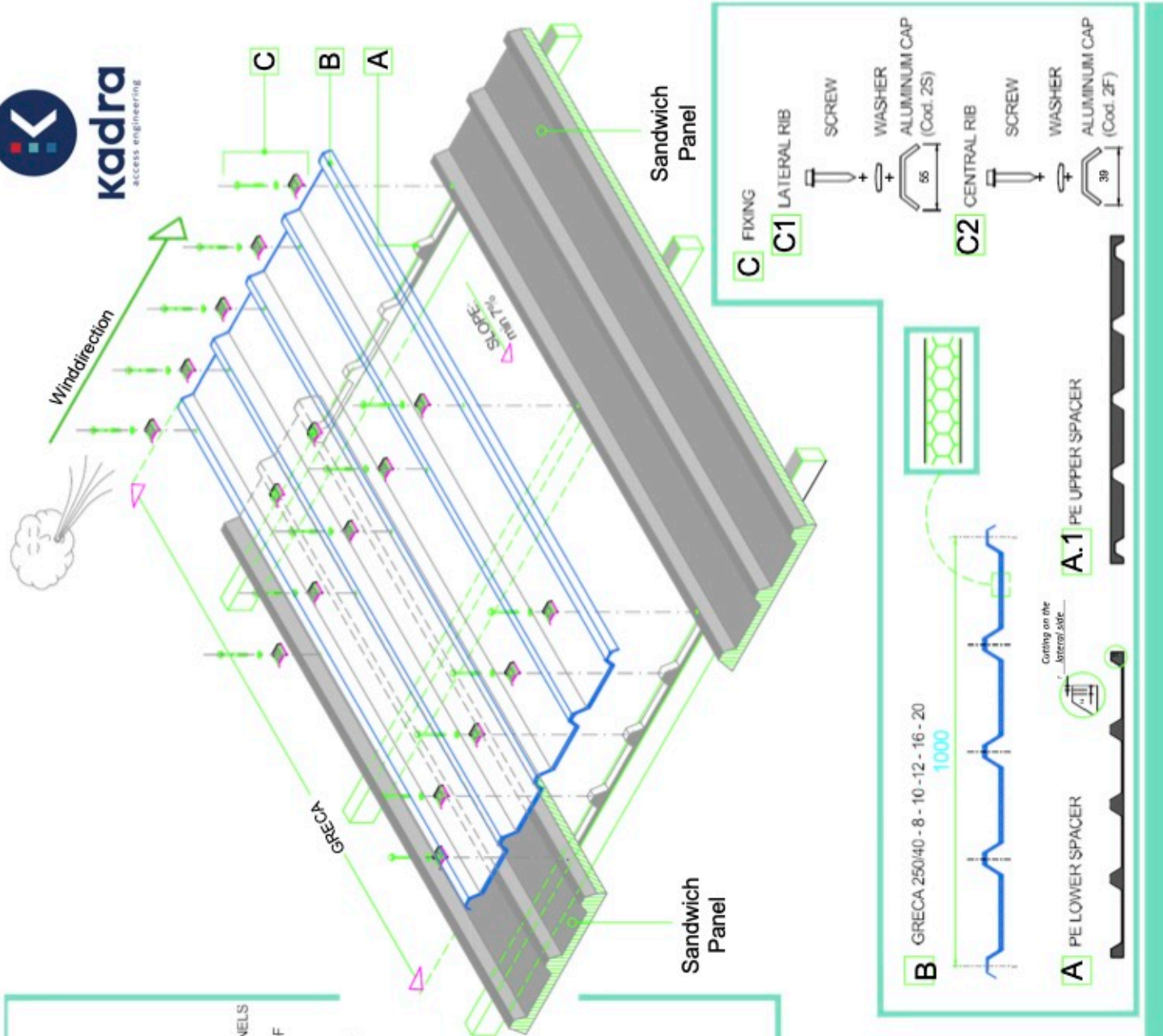
7. SHEETS CAN BE CUT ON SITE WITH JIGSAWS (1) OR CUTTERS (2). CLOSE THE HEADS AFTER CUTTING
8. DRILL ON SITE WITH SUITABLE DRILL BITS. MAKE HOLES IN THE SHEETS ACCORDING TO NEXT TABLE.

Hole - Asolatura	
Panel length	Slot hole A
mm	mm
L ≤ 2000	10
2000 < L ≤ 4000	14
4000 < L ≤ 6000	18
L > 6000	18 + 2,6 mm/m



- 9.a. FIXING HAS TO BE ALWAYS PERPENDICULAR TO THE SHEET
- 9.b. DON'T TIGHTEN TOO MUCH THE SCREWS TO AVOID DAMAGING THE SHEETS.

10. PLEASE CONSULT OUR TECHNICAL DOCUMENTATION FOR LOAD RESISTANCE AND MAXIMUM SHEET LENGTH.



Cutting on the lateral rib

A.1 PE UPPER SPACER

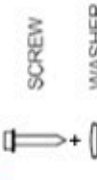
A PE LOWER SPACER

B GRECA 250/40 - 8 - 10 - 12 - 16 - 20

1000

C FIXING

C1 LATERAL RIB



C2 CENTRAL RIB

